



# **10 Kalsi**

# PT. Etex Building Performance Indonesia

**PT. Etex Building Performance Indonesia (formerly PT. Eternit Gresik) is the reference manufacturer of fiber cement building boards in Indonesia for over 40 years**

PT. Etex Building Performance Indonesia was established in 1971 and started its operation in 1973. Our expertise, integrated quality system and experience for over 40 years in building materials allows PT. Etex Building Performance Indonesia to offer you the best solution for each of your dry construction projects.

PT. Etex Building Performance Indonesia aims at the highest possible customer satisfaction and disposes of state of the art technology installed at the existing site in Gresik, East Java.

The new production site in Karawang, West Java, which is planned to go on line by the end of 2015 will accommodate the latest generation European technology for the production and finishing of fiber cement boards and will set entirely new quality standards for professional building boards.

PT. Etex Building Performance Indonesia products stand for health, durability and quality. Our products are developed and known for their straightness, flexibility and easiness of installation.

KALSI and ETER products are produced without asbestos fibers. PT. Etex Building Performance Indonesia is the pioneer in Indonesia for asbestos free building board manufacturing technology.

You can trust our products, they can be cut and fitted to size without any hazard for your personal health or the occupants of the buildings in which KALSI and ETER products are installed. Our products are trusted and appreciated by building material professionals all over Indonesia and South East Asia.

ETER products are large roofing elements for housing, industry, and agriculture. KALSI branded products are applied for ceilings, partitions, cladding, listplank, and flooring. Head office and factory are located in Gresik – East Java, close to Surabaya, East Java's capital. Sales activities in Indonesia are run by means of a nation wide reliable distribution network. PT. Etex Building Performance Indonesia also exports its asbestos free boards throughout South East Asia.

**etex** building performance  
Indonesia

formerly | **Eternit Gresik** 



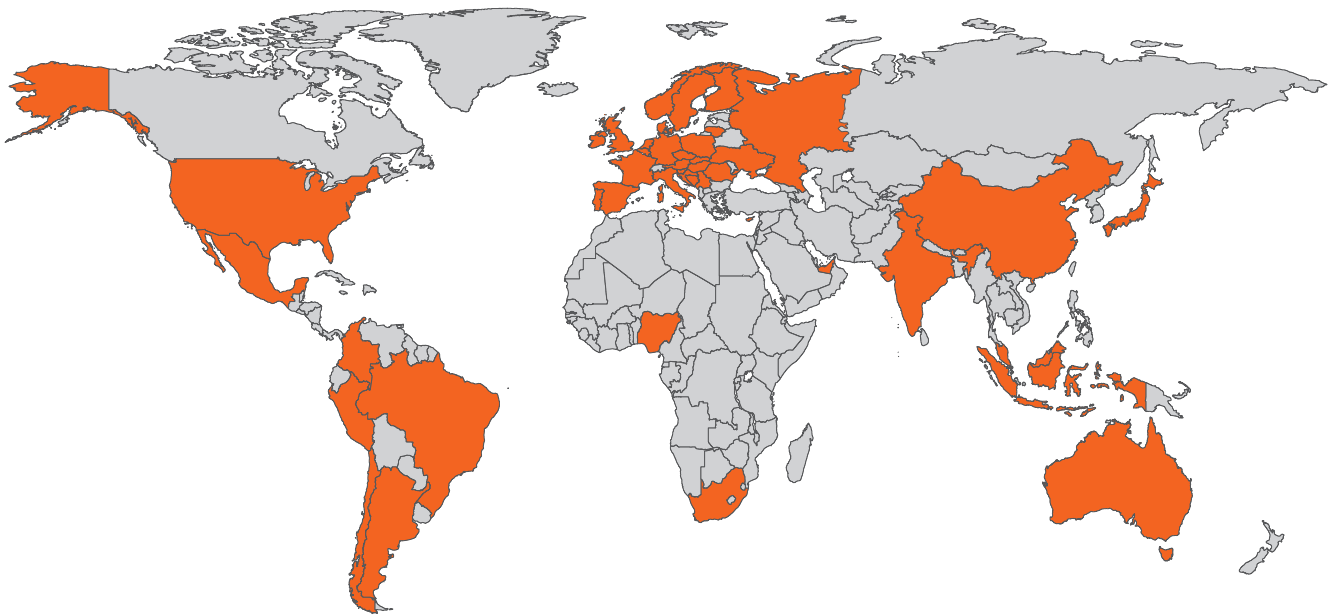
# Etex

Eternit is a part of Etex, a Belgian industrial group that manufactures and markets high quality building materials and systems. Headquartered in Brussels, Etex currently operates 123 factories and 116 subsidiaries across 44 countries, employs more than 18,000 people and is one of the largest fibre cement producers in the world.

Through its subsidiaries, Etex offers an extensive range of products: small and large roofing materials, cladding and building boards, passive fire protection systems and ceramic tiles.

Etex is a professional, reliable partner for all kinds of construction projects.

Established in 1905, Etex consolidates its unique global presence through strong and proven expertise, a resource bank of technical knowledge, innovative corporate culture and deep understanding of local needs and requirements in all markets where it operates.



## The Etex Group International Network





1

1

4

3

5

6

6

2



1. Cladding
2. Plank
3. Partition
4. Ceiling
5. Wet area
6. Floor
7. Special applications
8. Roof underlay



# Dry Construction

# Dry Construction



Dry construction is building technology that utilises composite boards installed over metal or timber subconstruction. It is often used to build exterior walls (claddings), interior walls (partitions), ceilings, floors and some other applications.

The cost effectiveness, strength, durability, design flexibility, adaptability, recyclability and sustainability are just some of the many advantages of dry construction over brick, block and wood. It not only makes good economic sense to choose the dry construction method, but good environmental sense, too... because CO2 emissions are minimised. Dry construction buildings are easier to renovate than brick, block and wood.



## Main Benefits Of Dry Construction



Green and sustainable



Easy installation of pipes and other services



Cost effective



Light weight



Rapid installation



Durable



Reduced wastage



Better resistance to seismic activity

The various components -- boards, studs and accessories -- assembled to create Eternit dry construction systems are easily dismantled at the end of the building's lifecycle. They are 100% recyclable and recoverable.

Kalsi® is the brand name of our fibre cement boards and planks.

Manufactured from a precise combination of cement, silica and cellulose, the boards are cured and stabilised in an autoclave -- a special process involving steam, high temperatures and pressure -- that ensures optimum dimensional stability and mechanical resistance.

Kalsi® fibre cement boards and planks are durable and highly resistant to most environmental conditions. They are the best alternative to wood, concrete and masonry constructions.

Kalsi® fibre cement boards and planks are manufactured in modern production facilities around the Asia Pacific region. The company's factories meet all modern benchmarks for quality and environmental impact.



## Physical and mechanical properties

	Value	Standard
Dimensional conformity		
• Thickness	Level II (Pass)	ISO 8336: 2009
• Length		
• Width		
• Straightness of edges		
• Squareness of edges		
Density*	≥1200 kg/m <sup>3</sup>	ISO 8336: 2009
Moisture content	≤15%	ASTM C1185
Water absorption	≤31%	ASTM C1186
Moisture movement	≤0.04%	ISO 8336: 2009
Water permeability	Pass	ISO 8336: 2009
Thermal conductivity	0.25 W/mK	ISO 8336: 2009
Modulus of rupture		
Category A (saturated condition)	≥7MPa	ISO 8336: 2009
Category C (ambient condition)	≥10MPa	


## Durability

Warm water performance	Pass	ISO 8336: 2009
Soak-dry performance	Pass	ISO 8336: 2009
Freeze-thaw performance (category A)	Pass	ISO 8336: 2009
Heat-rain performance (category A)	Pass	ISO 8336: 2009

## Reaction to fire

Non-combustibility	Non-combustible	BS 476 Part 4: 1970
Surface spread of flame	Class 1	BS 476 Part 7: 1997
Fire propagation index	I = 1.6 i(1) = 1.0 i(2) = 0.3 i(3) = 0.3	BS 476 Part 6: 1989

## Benefits

-  Resistant to the attack of termites, insects and most other vermin
-  Moist, mould and water resistant
-  Wide variety of thicknesses and applications
-  Impact resistant
-  Dimensionally stable
-  Easy to work and install



041-081

# Board Finishes



For ease of installation, and to improve functionality and aesthetic performance, **Kalsi**® fibre cement boards and planks are provided in several surface and edge finishes.

## Surface finishes

**Kalsi**® fibre cement boards are available with different surface finishing to enhance their overall performance, installation process and aesthetic appearance.



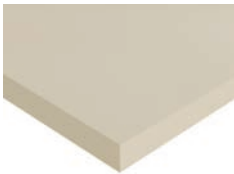
### Standard:

The standard surface of **Kalsi**® fibre cement boards is smooth and off-white in colour, making it appropriate for typical applications. Standard finish is recommended for textured coatings.



### Brushed:

The standard surface is brushed with a special machine to create delicate wood grain lines over the exposed surface of the boards.



### Top sanded:

The standard surface is finely sanded to provide a premium finish with an improved upper surface, ideal for smooth paints and areas subject to the glare of lighting hot spots.



### Wood grain:

The wooden pattern comes in attractive textures that can be enhanced by a wide range of modern architectural finishes.

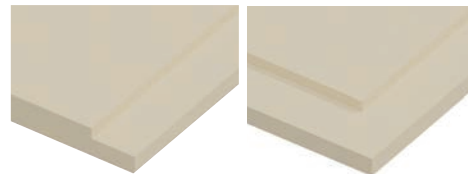
## Edge finishes

Kalsi® fibre cement boards come with squared or recessed edges to achieve express of flush joint solutions.



### Square cut:

Standard for board edges which are cut at 90°. Ideal in expressed joint cladding.

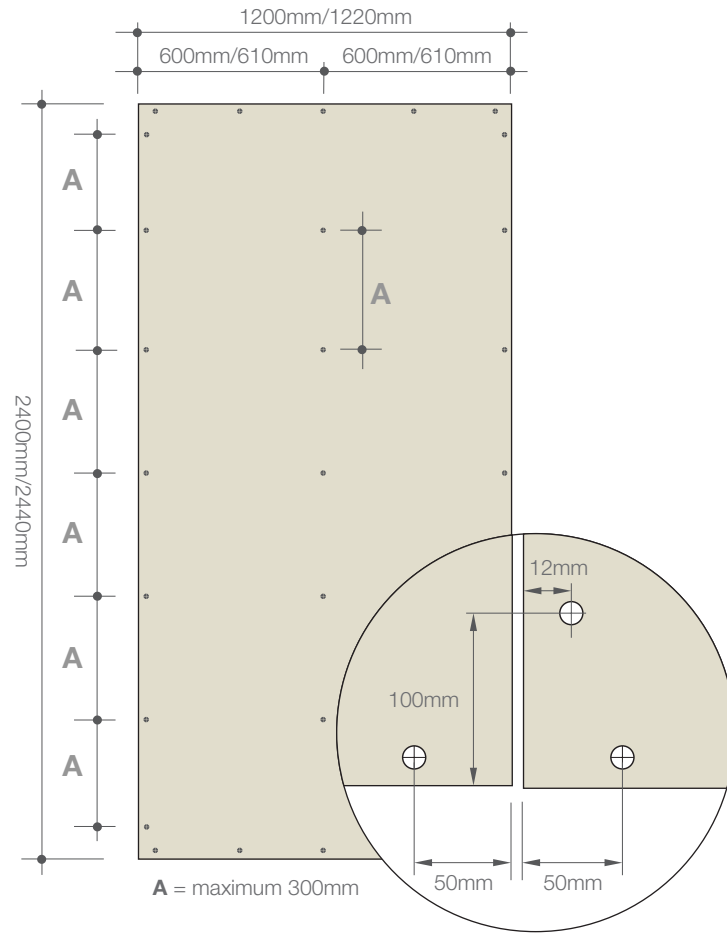


### Bevelled edges:

Boards bevelled on two or four edges ease joint finish, provide a smooth and flat surface.

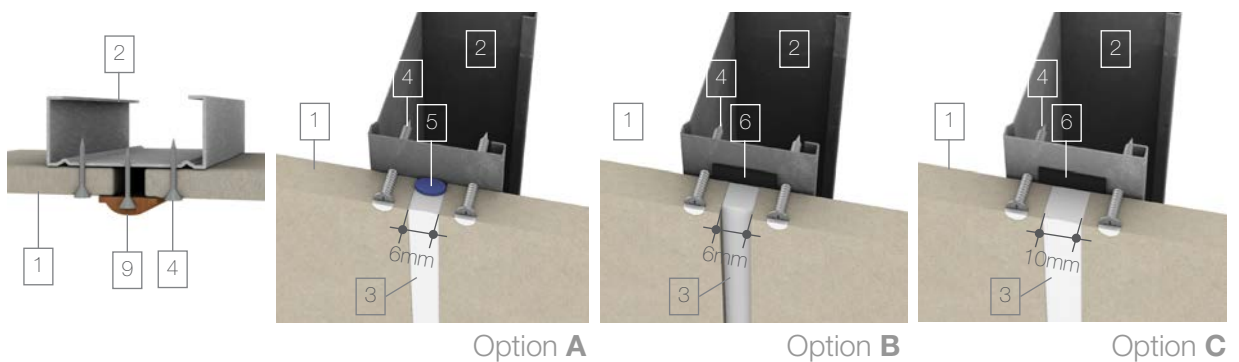


# Fixing

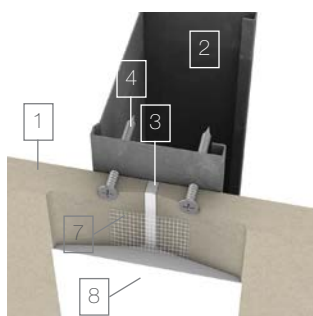


## Joint Treatment

Visible Joint (Interior / Eaves)



Invisible Joint (Interior)



- |                         |                         |                           |
|-------------------------|-------------------------|---------------------------|
| 1. <b>Kalsi</b> ® board | 5. 6mm backer rod       | 8. Acrylic joint compound |
| 2. Steel stud           | 6. Bond breaking tape   | 9. Wooden molding         |
| 3. Polystyrene filler   | 7. 50mm fibreglass mesh | (optional)                |
| 4. Drywall screw        | tape                    |                           |



 **series**  
**Wood**  
— by  **Kalsi** —

**KalsiPlank**



**KalsiDeck**



# KalsiPlank



KalsiPlank is fibre cement siding designed for residential cladding. Easy to cut, nail and drill, Kalsiplank is a simple, pragmatic solution to most of the problems associated with timber.

KalsiPlank comes in four attractive surfaces finishes: Smooth, Jati, Meranti and Cedar.

There are two options for overlapping the planks, Overlapped Siding and Interlocking Siding.



## KalsiPlank Overlapped Siding Dimensions

	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg)
<b>KalsiPlinth 8</b>	8	100	3000	3.4
<b>KalsiPlank 8</b>	8	200	3000	7.01
<b>KalsiPlank 8</b>	8	300	3000	10.51
<b>KalsiPlank 9</b>	9	200	4000	11.2
<b>KalsiPlank 8-Jati</b>	8	200	3000	7.01
	8	300	3000	10.51
<b>KalsiPlank 9-Cedar</b>	9	200	4000	11.2
<b>KalsiPlank 12-Fascia</b>	12	150	3000	7.9

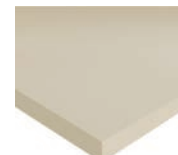
## KalsiPlank Interlocking Siding Dimensions

	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg)
<b>KalsiPlank 10-IL</b>	10	200	3000	8.75
<b>KalsiPlank 10-Jati-IL</b>				
<b>KalsiPlank 10-Meranti-IL</b>				

## Surface finishes



Wood grain



Smooth

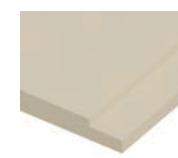


Meranti

## Edge finishes



Square Edges



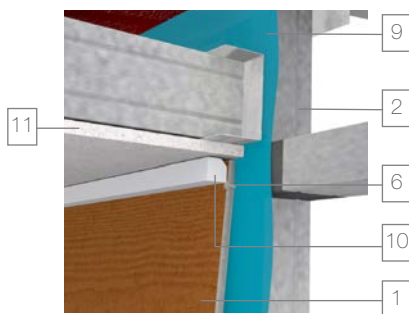
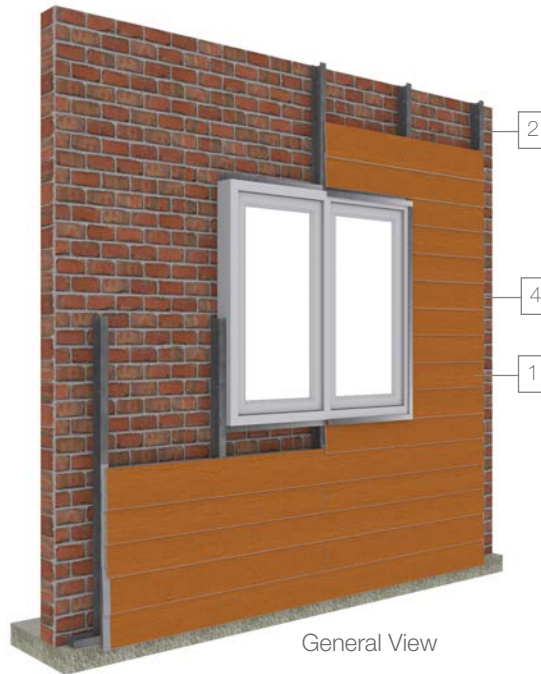
Interlocking Edges



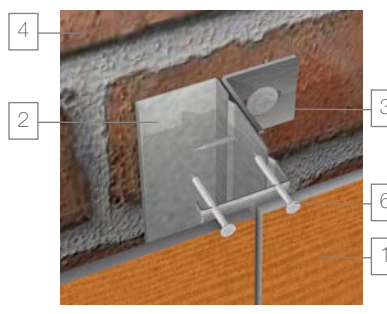
Fascia Edges



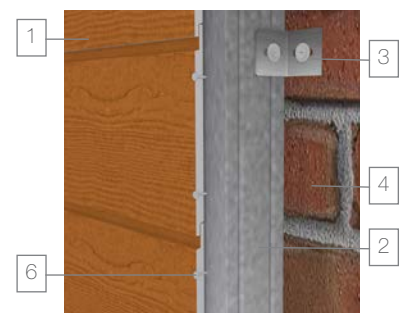
## Technical Details



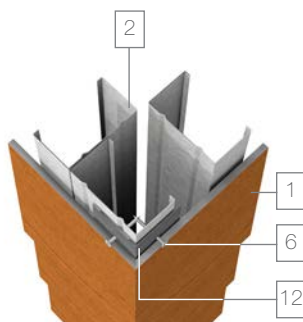
Soffit Detail



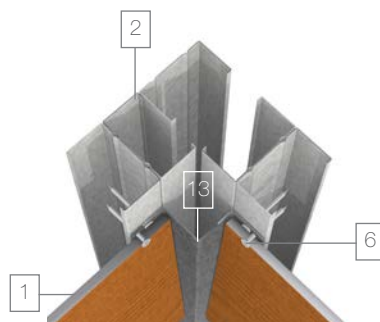
Board Jointing Detail



Vertical Fixing Detail



Eternal Corner Detail



Internal Corner Detail



Bottom Treatment Detail

- |                      |   |                               |
|----------------------|---|-------------------------------|
| 1. <b>KalsiPlank</b> | 6. Screw  | 10. Trim/polyurethane sealant |
| 2. Steel framing     | 7. Bottom track                                     | 11. Soffit                    |
| 3. Metal bracket     | 8. Starter pack                                     | 12. Corner flashing           |
| 4. Mansory           | 9. Vapour permeable membrane (lightweight cladding) | 13. Mould corner              |
| 5. Anchor bolt       |   |                               |

# KalsiDeck



KalsiDeck is a wood replacement product designed for interior and exterior decking and staircase application.

KalsiDeck is available in two different designs:

**KalsiDeck 20-Meranti**

**KalsiDeck 20-Meranti-VL**



## KalsiDeck Standard Dimensions

	Thickness (mm)	Width (mm)	Length (mm)	Weight (kg)
<b>KalsiDeck 20-Meranti</b>	20	200	2400	14.5
<b>KalsiDeck 20-Meranti-VL</b>				

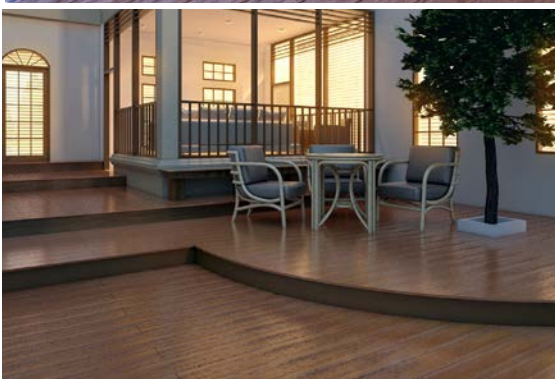
## Surface finishes



Meranti

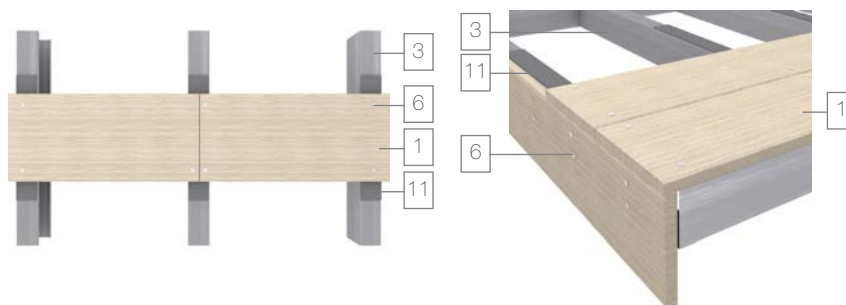


Meranti-VL





General View

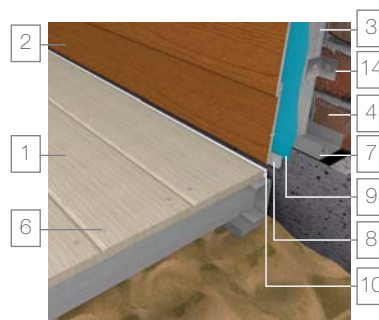


Jointing Detail

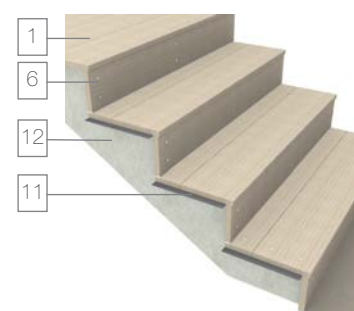
General Installation



Internal Deck Detail



External Deck Detail



Staircase Detail

- |                      |                              |                          |
|----------------------|------------------------------|--------------------------|
| 1. <b>KalsiDeck</b>  | 5. Anchor bolt               | 10. Polyurethane sealant |
| 2. <b>KalsiPlank</b> | 6. Screw                     | 11. Rubber/foam absorber |
| 3. Steel framing     | 7. Bottom track              | 12. Concrete floor       |
| 4. Mansory           | 8. Starter pack              | 13. Wall cladding        |
|                      | 9. Vapour permeable membrane | 14. Metal bracket        |



# **Kalsi** Board Range



# KalsiBoard Ling



KalsiBoard Ling is a fibre cement board especially designed for ceiling application in both dry and wet areas. It's a lightweight but durable board that offers exceptional dimensional stability and years of functional service.

KalsiBoard Ling in thicknesses of 3mm to 4.5mm must be nailed to timber framing. The joints between the boards are designed to remain open and can be finished in conjunction with wooden joiners etc or moldings.

KalsiBoard Ling in thickness of 6mm can be nailed onto timber structure or screwed over a steel frame. Joints between the boards can be flushed or left open.

KalsiBoard Ling can also be used as a ceiling tiles. The extra-smooth surface ready to receive a wide range of finishes.

## KalsiBoard Ling Standard Dimensions

Thickness (mm)	Width (mm)	Length (mm)	Weight per m <sup>2</sup> of sheet (kg/m <sup>2</sup> )
<b>KalsiRata 3</b>			
3	1000	1000	4.5
	500	1000	2.2
	1000	2000	8.5
	500	2000	4.3
<b>KalsiBoard Ling 3.5</b>			
3.5	1220	2440	14.8
	1200	2400	13.3
<b>KalsiBoard Ling 4</b>			
4	1220	2440	16.6
	1200	2400	16.4
<b>KalsiBoard Ling 4.5</b>			
4.5	1220	2440	19.0
	1200	2400	18.4
<b>KalsiBoard Ling 6</b>			
6	1220	2440	25.4
	1200	2400	24.6
	1200	2700	27.6
	1200	3000	30.7

\* Other dimensions are available upon request. The properties in above table are mean values provided for informational purposes only



## Surface finishes



Standard



Top Sanded

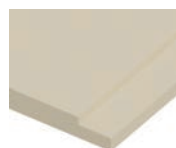
## Edge finishes



Square Edges



4 Bevelled Edges

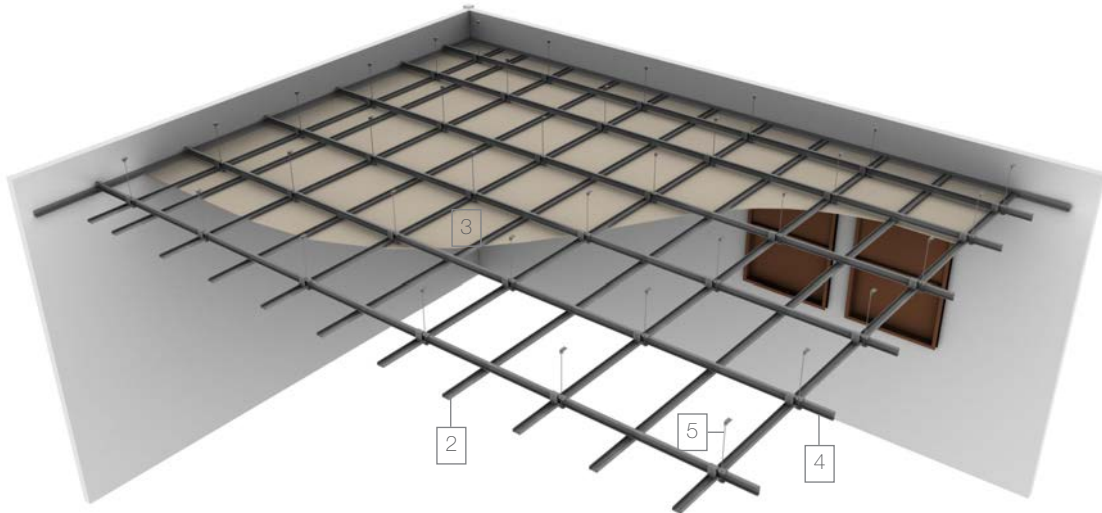


2 Bevelled Edges

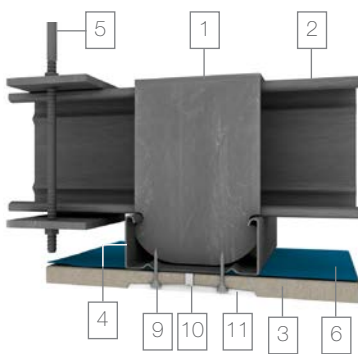
# KalsiBoard Ling



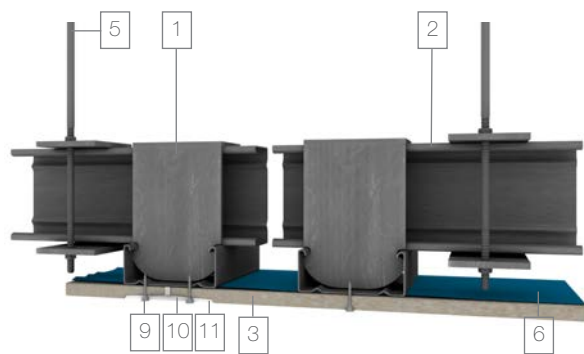
## Technical Details – Suspended ceiling



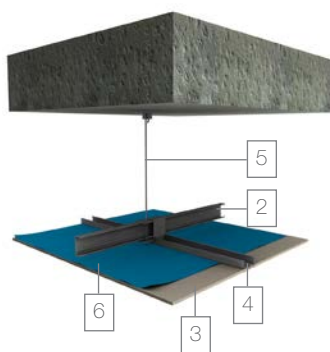
General View



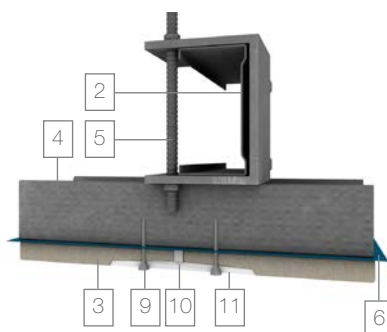
Joint Detail



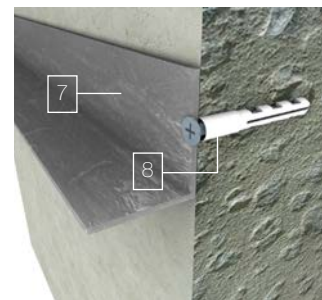
Expansion Joint



Structure Assemble



Hanger To Structure



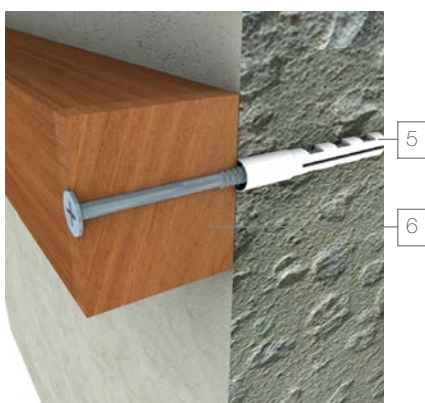
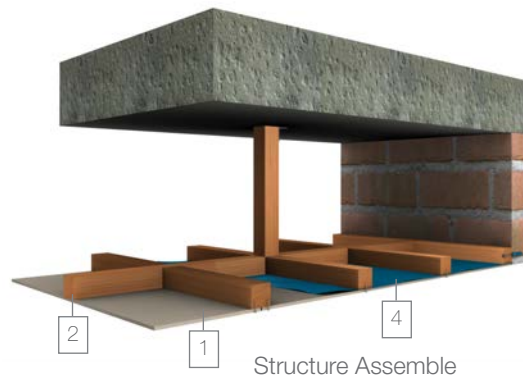
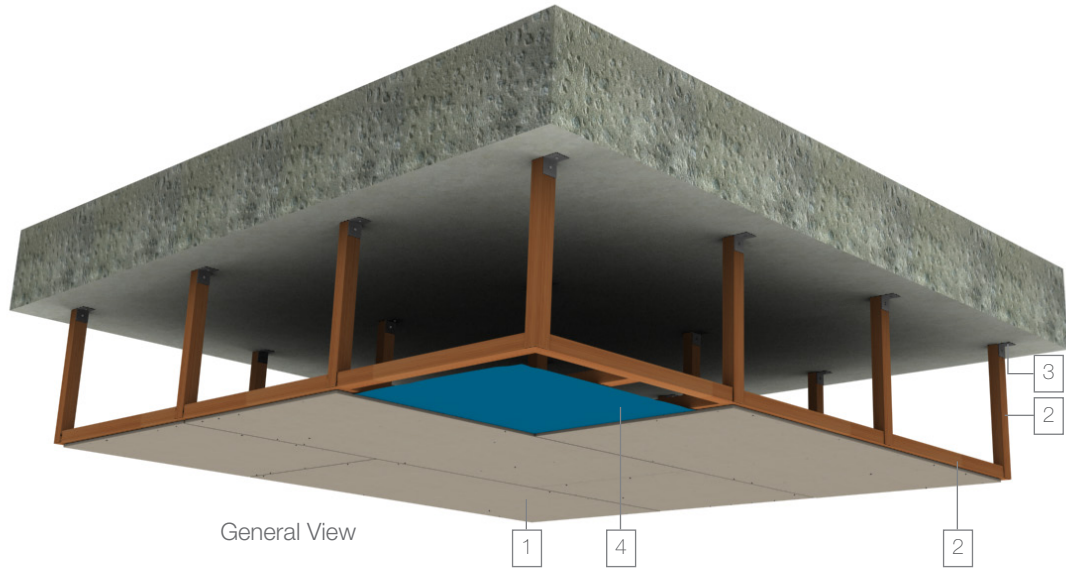
Ceiling To Wall

- |                            |                                 |
|----------------------------|---------------------------------|
| 1. Fixing hooks            | 7. L angle stud                 |
| 2. Primary profile         | 8. Wall plug                    |
| 3. <b>KalsiBoard Ling</b>  | 9. Drywall screw                |
| 4. Secondary profile       | 10. 50mm fibreglass mesh tape   |
| 5. Suspension rod/wire     | 11. Multipurpose joint compound |
| 6. Vapour membrane/barrier |                                 |

# KalsiBoard Ling



## Technical Details – Timber framing



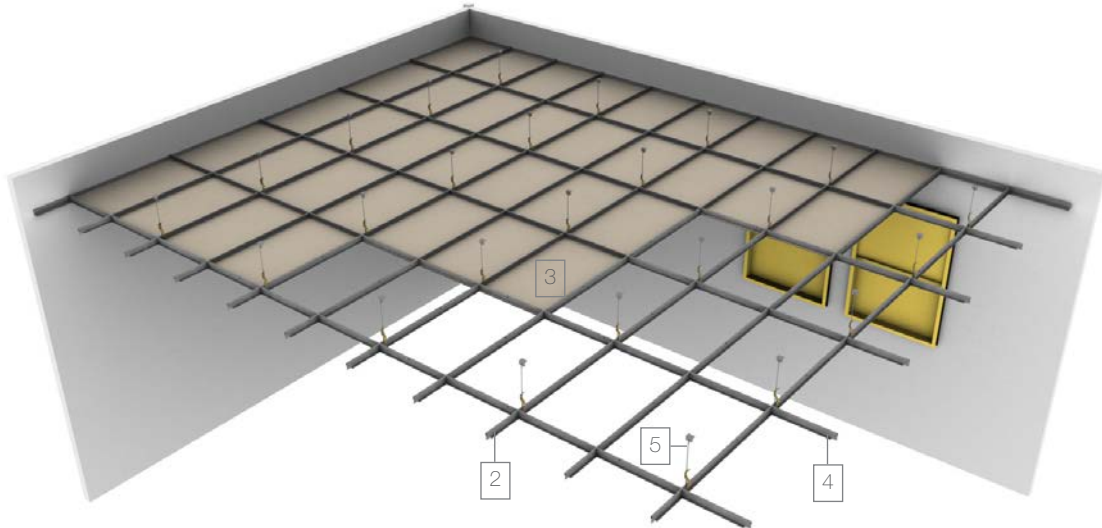
- 1.
2. Timber batten 40mm x 60mm
3. Metal bracket
4. Vapour membrane/barrier

5. Wall plug
6. Wood molding
7. Nail

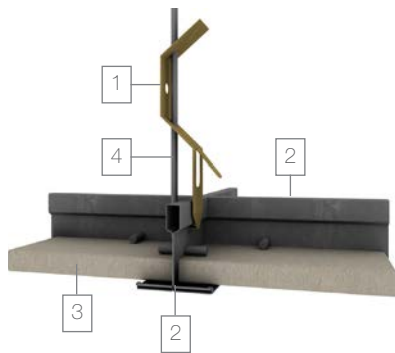
# KalsiBoard Ling



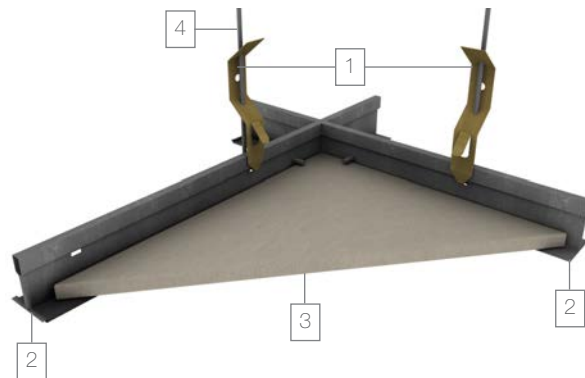
## Technical Details – Suspended ceiling (T Grid)



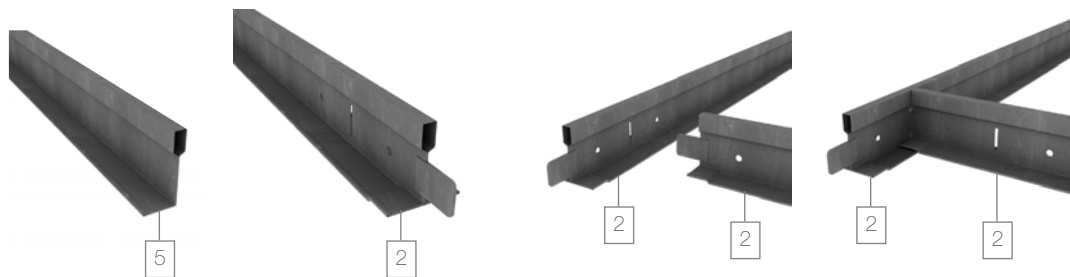
General View



T-profile Detail



Structure Assemble

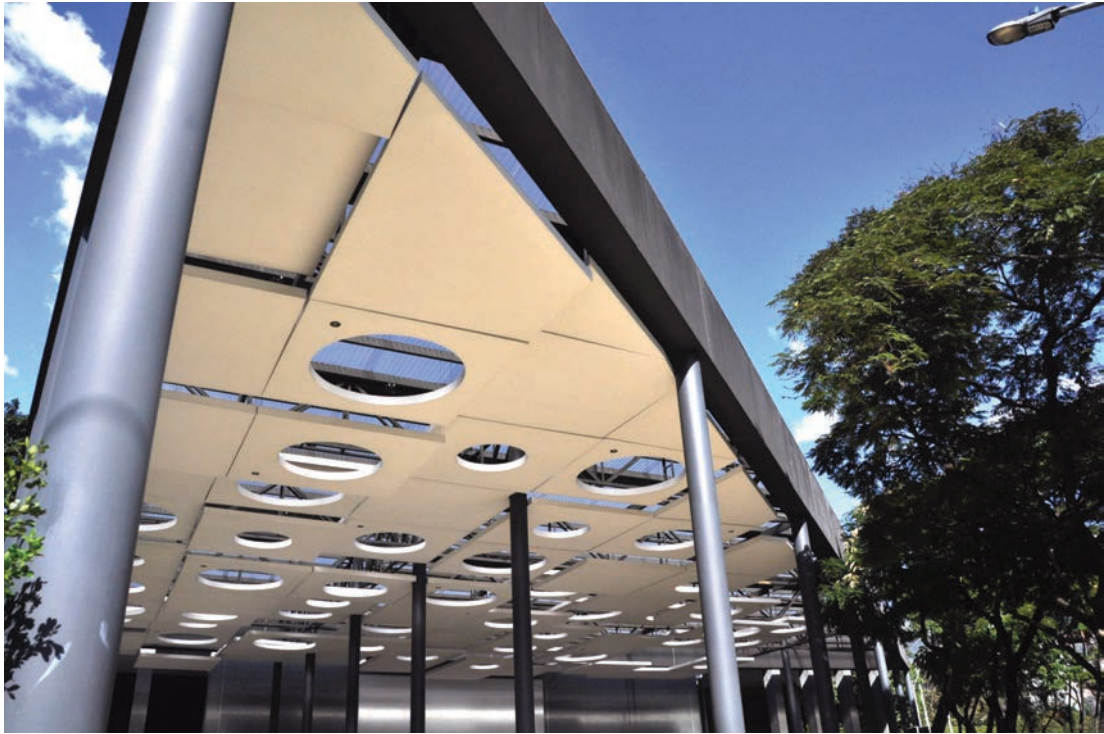


- 1. Fixing hooks
- 2. T-profile
- 3. **KalsiBoard Ling**

- 4. Suspension rod/wire
- 5. L angle stud

# KalsiBoard Ling

Project Reference



# KalsiPart



KalsiPart is the ideal solution for the most demanding internal wall applications subject to high traffic or humid conditions:

KalsiPart provides excellent acoustic insulation. The inclusion of mineral wool in the wall cavity improves both thermal and acoustic performance.

All kinds of conduit, wiring, pipe and other services are easily installed in the cavity of every KalsiPart system.

## KalsiPart Standard Dimensions

Thickness (mm)	Width (mm)	Length (mm)	Weight per m <sup>2</sup> of sheet (kg/m <sup>2</sup> )
<b>KalsiPart 8</b>			
8	1220	2440	33.8
	1200	2400	32.7
	1200	2700	36.8
	1200	3000	40.9

\* Other dimensions are available upon request. The properties in above table are mean values provided for informational purposes only



## Surface finishes



Standard



Top Sanded

# KalsiQua 8

KalsiQua 8 is an 8mm thick fiber cement board, 100% asbestos free product, consisting of the following: cement, selected mineral fillers, organic reinforcing fibers, and functional additives that are specifically designed for wet area applications. KalsiQua 8 acts as a high performance wet area application board, and requires no additional waterproofing.

## KalsiQua Standard Dimensions

Thickness (mm)	Width (mm)	Length (mm)	Weight per m <sup>2</sup> of sheet (kg/m <sup>2</sup> )
<b>KalsiQua 8</b>			
8	1200	240	32.7

\* Other dimensions are available upon request. The properties in above table are mean values provided for informational purposes only

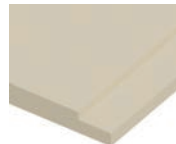
## Edge finishes



Square Edges



4 Bevelled Edges



2 Bevelled Edges

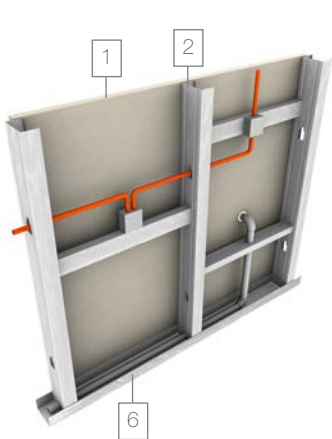
## Technical Details



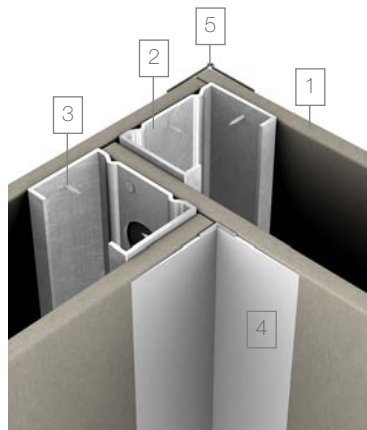
General View



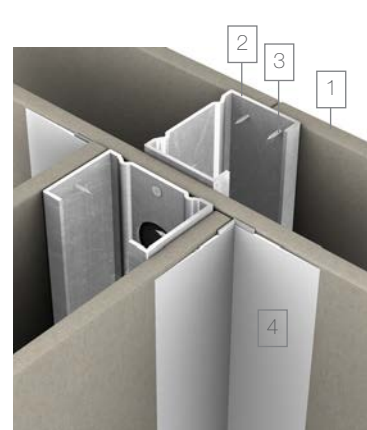
Ceramic Tiling



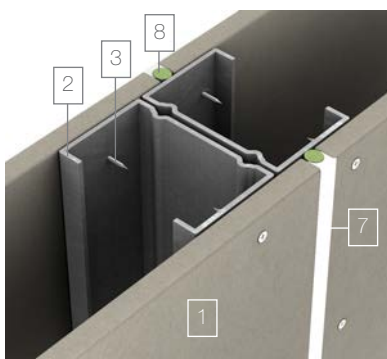
Conduit And Service Installation



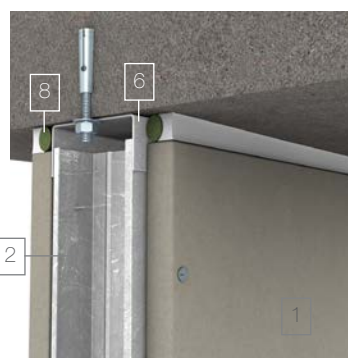
L Corner Detail



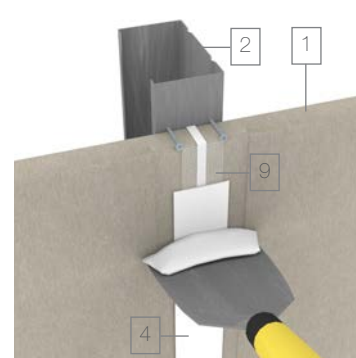
T Corner Detail



Expansion Joint



Deflection Track System



Joint Treatment

- |                                |                              |
|--------------------------------|------------------------------|
| 1. <b>KalsiPart</b>            | 6. Horizontal channel        |
| 2. Steel stud                  | 7. Polystyrene filler        |
| 3. Drywall screw N°6 x 1"      | 8. 6mm backer rod            |
| 4. Multipurpose joint compound | 9. 50mm fibreglass mesh tape |
| 5. Corner bead                 |                              |

## Project Reference





KalsiClad is a board specifically designed for external wall cladding. Its light weight and versatility are the best features for new or renovation projects which demand design flexibility, and modern, contemporary solutions.

KalsiClad can be finished with expressed or flushed joints.

KalsiClad can be coated with an exterior acrylic or texture coating for monolithic render.



## KalsiClad standard Dimensions

Thickness (mm)	Width (mm)	Length (mm)	Weight per m <sup>2</sup> of sheet (kg/m <sup>2</sup> )
<b>KalsiClad 10</b>			
10	1200	2440	42.3
	1200	2400	40.9
	1220	2700	51.1
<b>KalsiClad 12</b>			
12	1220	2440	50.7
	1200	2400	49.0
	1200	2700	55.2
	1220	3000	61.4

\* Other dimensions are available upon request. The properties in above table are mean values provided for informational purposes only

## Surface finishes



Standard

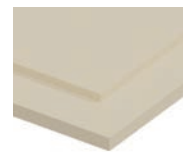


Top Sanded

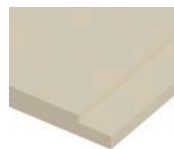
## Edge finishes



Square Edges

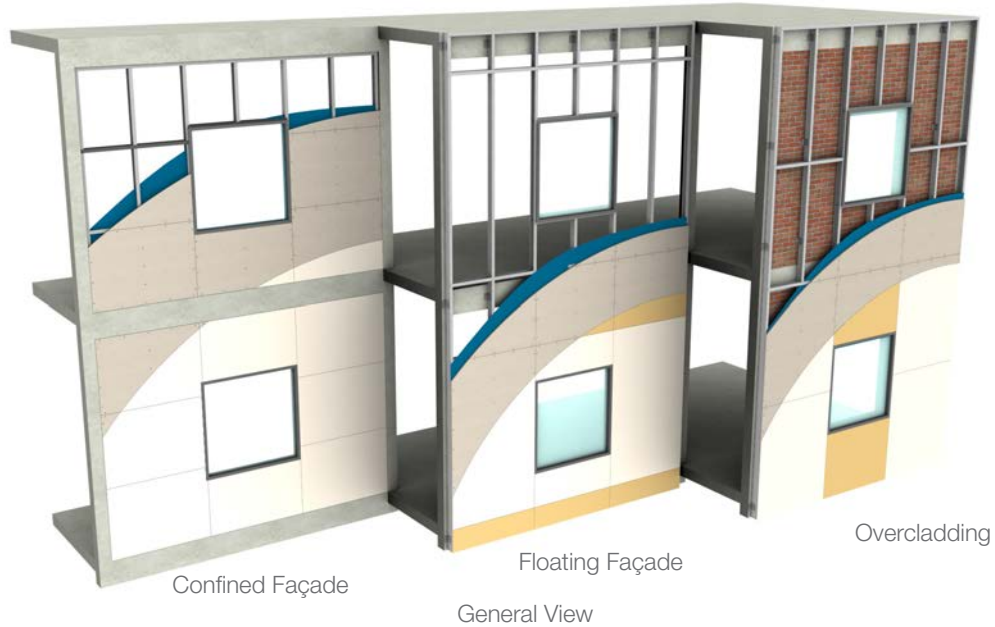


4 Bevelled Edges

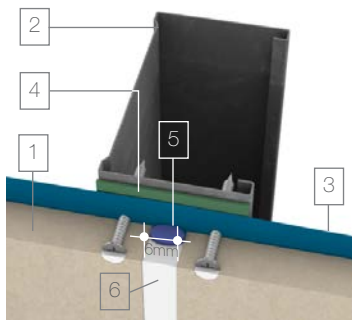


2 Bevelled Edges

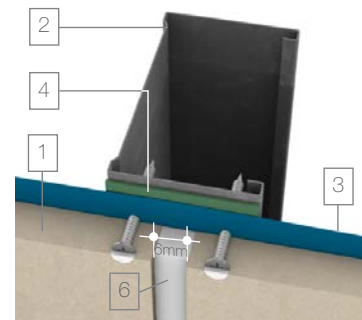
## Technical Details



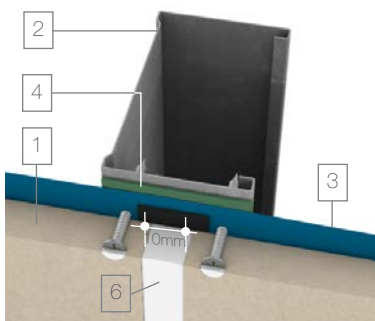
Bracket To Slab Detail



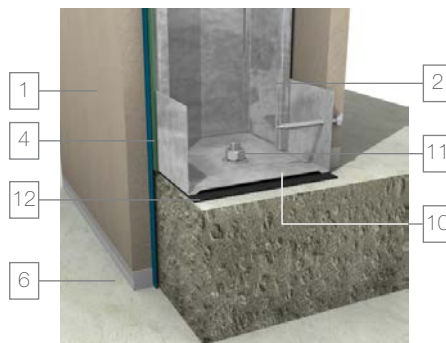
6mm Joint Treatment (Option A)



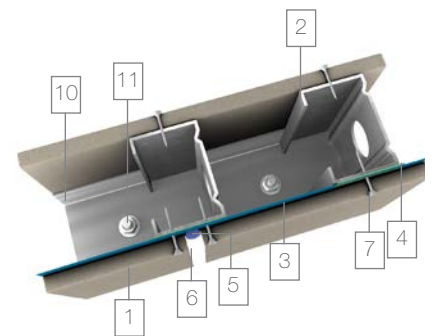
6mm Joint Treatment (Option B)



10mm Joint Treatment



Construction To Bottom Detail



Expansion Joint

- |                            |                       |                   |
|----------------------------|-----------------------|-------------------|
| 1. <b>KalsiClad</b>        | 5. 6mm backer rod     | 9. Metal bracket  |
| 2. Steel stud              | 6. Polystyrene filler | 10. Steel channel |
| 3. Vapour membrane/barrier | 7. Drywall screw      | 11. Anchor bolt   |
| 4. Thermostop*             | 8. Bond breaker film  | 12. Flashing      |

\*If required by local building codes and/or local atmospheric conditions

# KalsiClad

Project Reference



# KalsiFloor



KalsiFloor is a strong fibre cement board suitable for internal flooring applications. KalsiFloor can be directly finished (with carpet or vinyl tiles) in residential projects or offices, or with reinforced mortar screed in industrial and heavy duty applications.

KalsiFloor is a superb alternative to concrete slabs because it is an incredible lightweight solution.

KalsiFloor is fast and clean to install.



## KalsiFloor Standard Dimensions

Thickness (mm)	Width (mm)	Length (mm)	Weight per m <sup>2</sup> of sheet (kg/m <sup>2</sup> )
<b>KalsiFloor 20</b>			
20	1200	2400	81.8

\* Other dimensions are available upon request. The properties in above table are mean values provided for informational purposes only

## Surface finishes



Standard

## Edge finishes

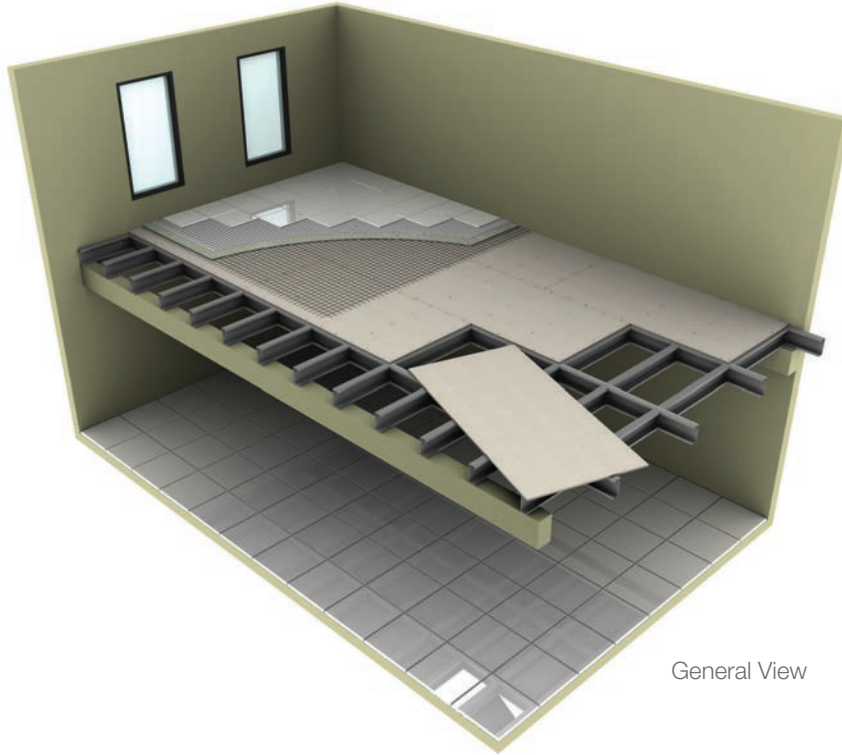


Square Edges

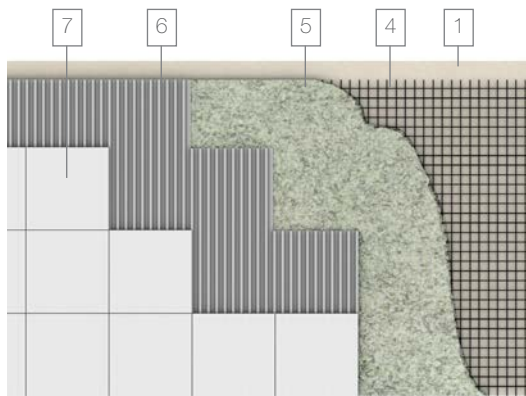
# KalsiFloor



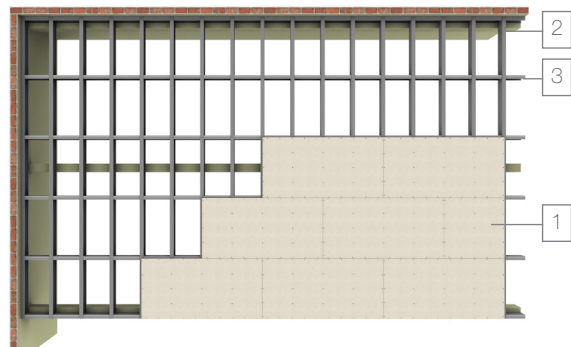
## Technical Details



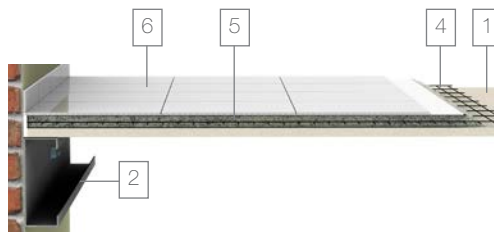
General View



Surface Finishing Detail



Installation Practice



Surface Finishing Detail

1. **KalsiFloor 20**

2. Steel purlin

3. Steel bracer

4. Steel reinforcement

5. Mortar/screed

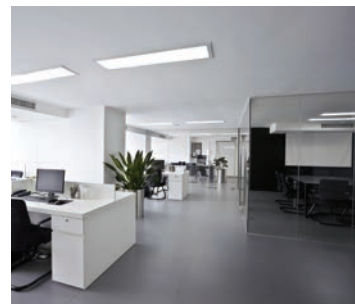
6. Tile adhesive

7. Finishing (ceramic tile, stone)

# KalsiFloor



Project Reference

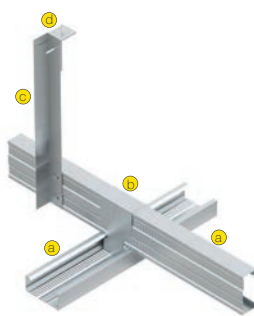


# Accessories



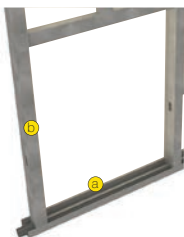
For the best result always using Kalsi® fibre cement accessories

Metal frame for Ceiling



- a** *KalsiFuring MCR*
- b** *KalsiFuring MJC*
- c** *KalsiFuring AMP*
- d** *KalsiFuring LB*

Metal frame for Partition



- a** *KalsiFrame MT-5 I*
- b** *KalsiFrame MS-5 I*

Joining fibre tape




**KalsiTape FG-50**



Screw for wooden frame ceiling application

**KalsiNail 3-4.5**




Screw for metal frame ceiling application

**KalsiScrew CE**  
**KalsiScrew CE-S**



Screw for siding & cladding application

**KalsiScrew PC**




Screw for flooring application

**KalsiScrew FL**




Multi purpose compound

**KalsiKompon IN-F**



Joining Compound

**KalsiJoint Compound**



Sealant

**KalsiSeal**

Easy workability is another feature of Kalsi® fibre cement products. They are normally installed with conventional tools.





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### Important note

*Some of the project reference images in this document are not necessarily fabricated from systems outlined in this specific publication. They are included for the intention of indicating to the reader a generalised look or appearance typical of products and systems under the Kalsi®/KalsiBoard® brand and brand names. Most of the projects here correspond to structures using fibre cement boards manufactured by Etex Group network companies in several locations worldwide. The sole purpose of such images in this publication is to illustrate the versatility of products and systems from Etex Building Performance Indonesia, and the proven international expertise of the Etex Group.*

### Your local supplier

